

KALAMAZOO **INDUSTRIES, INC.** **www.kalamazoo.com**

Setup Checklist

- **Workspace:** Locate the saw on a stable workbench in a well-lit, ventilated area.
- **Assembly:** Carefully follow Kalamazoo's instructions for your specific model, installing the blade guard, vise, and other accessories.
- **Power:** Connect to a compatible power source (check your saw's specifications).
- **Coolant (Wet saws):** Fill the coolant reservoir to the appropriate level.

Safety Essentials

- **Protective Gear:** Wear safety glasses, hearing protection, and a dust mask. Gloves and closed-toe shoes are also good practice.
- **Clean Work Area:** Keep your workspace clear and organized.
- **Choose the Blade:** Install the correct abrasive blade type for the material you'll be cutting. Your saw's manual and blade markings will guide you.
- **Guards in Place:** Never operate the saw without safety guards correctly installed.

Basic Cutting Technique

- **Clamp it Down:** Securely clamp your workpiece in the saw's vise.
- **Mark and Align:** Ensure your cut mark is aligned with the blade's path.
- **Power Up:** Start the saw, letting the blade reach full speed.
- **Gentle Feed:** Apply steady pressure as you guide the material into the blade. Don't force it!

Always Remember

- **Practice Makes Perfect:** Start by cutting scrap material until you're comfortable with the saw's handling.
- **Maintenance Matters:** Keep your saw clean, change dull blades, and follow the maintenance schedule to ensure its longevity.