

KALAMAZOO **INDUSTRIES, INC.**

S8D 8 x 60 Inch Vertical Dry Belt Sander Maintenance Checklist

Equipment Information

Company Name:	_____
Machine Model:	S8D 8 x 60 Inch Vertical Dry Belt Sander
Serial Number:	_____
Maintenance Performed By:	_____

This professional maintenance checklist is provided to ensure safe and efficient operation of the S8D Vertical Dry Belt Sander. Regular inspections and upkeep will extend machine life, reduce downtime, and maintain optimal performance.

Daily Maintenance

Task	Completed ✓	Date / Initials
Inspect sanding belt for wear, damage, or fraying; replace if needed.	[]	_____
Check belt tracking and alignment; adjust tracking knob if necessary.	[]	_____
Ensure worktable is clean, secure, and free of debris.	[]	_____
Verify belt guards and safety shields are in place and secure.	[]	_____
Clean dust and debris from machine surfaces.	[]	_____
Check for unusual noises or vibrations during operation.	[]	_____

Weekly Maintenance

Task	Completed ✓	Date / Initials
Inspect drive and idler pulleys for wear or buildup.	[]	_____
Check belt tension and adjust as necessary for optimal	[]	_____

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tracking.		_____
Inspect power cord and plug for damage.	[]	_____
Ensure emergency stop and switches function properly.	[]	_____

Monthly Maintenance

Task	Completed ✓	Date / Initials
Inspect bearings for smooth operation; replace if worn.	[]	_____
Check motor mounting and tighten hardware as needed.	[]	_____
Inspect frame and structural components for cracks, looseness, or wear.	[]	_____
Check alignment of table and belt platen.	[]	_____
Vacuum and clean dust collection system, if applicable.	[]	_____

Quarterly / Annual Maintenance

Task	Completed ✓	Date / Initials
Have a qualified technician inspect electrical components and motor.	[]	_____
Replace worn or damaged drive belts.	[]	_____
Thoroughly clean and inspect all components.	[]	_____
Review operator training and safety procedures.	[]	_____
Update maintenance log and schedule.	[]	_____

Notes / Observations
