

S660M 6" x 60 Maintenance

Daily Maintenance

- **Clean Machine:** After each shift, thoroughly clean the machine. Remove metal chips, dust, and debris from all surfaces. Pay attention to moving parts and the dust collection system.

Weekly Maintenance

- **Major Component Inspection:** Perform a thorough visual check of:
 - Motor: Look for unusual wear, overheating, or abnormal sounds.
 - Drive and Idler Pulleys: Inspect for cracks, misalignment, or excessive wear.
 - Belt Tracking and Tension: Ensure the belt runs smoothly and is properly tensioned.
- **Lubrication (if needed):** Depending on your usage and environment, lubricate any bearings or pivot points as specified in the owner's manual.

Monthly Maintenance

- **Bearing Check:** Listen for any unusual grinding or squeaking sounds that might indicate bearing wear in the bearing houses and drive pulley shaft.
- **Inspect Wearable Parts:** Examine the sanding belt, platen, and other components that can degrade with usage.

Spare Parts on Hand

Keep these critical spares readily available to minimize downtime:

- **Idler Pulley Assembly (560-016IPA)**
- **Drive Pulley (560-015)**
- **Bearing House Bearings (044-001 and 044-007)**

Ordering Replacement Parts

- You can easily purchase spare parts online at kalamazooind.com with a credit card.

Need Additional Assistance?

- Contact Kalamazoo Industries at (269) 382-2050 for expert support.

Important Notes:

- **Always refer to your owner's manual for the most up-to-date and model-specific maintenance recommendations.**
- **Safety first! Disconnect power before any cleaning or maintenance procedures.**