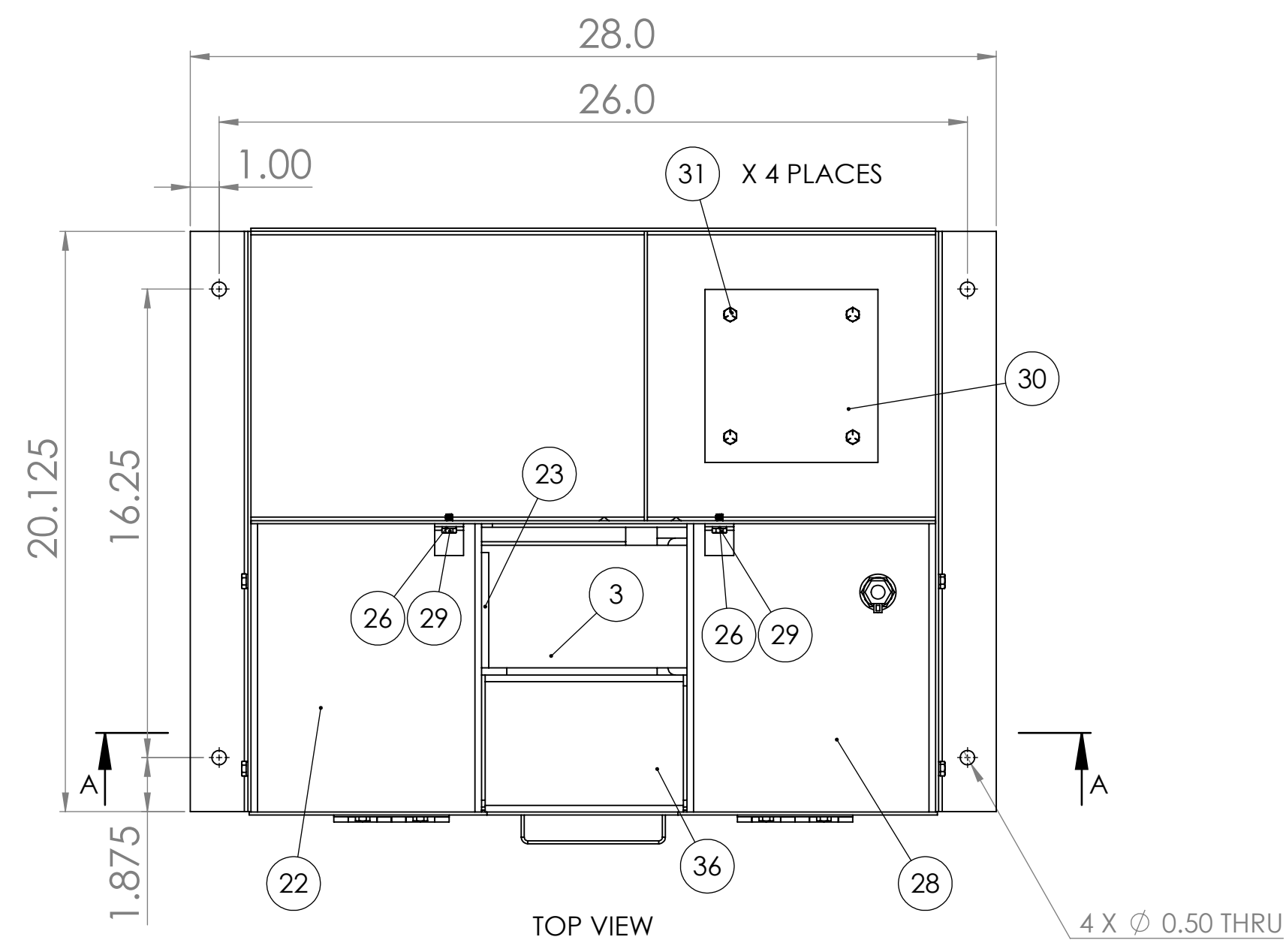
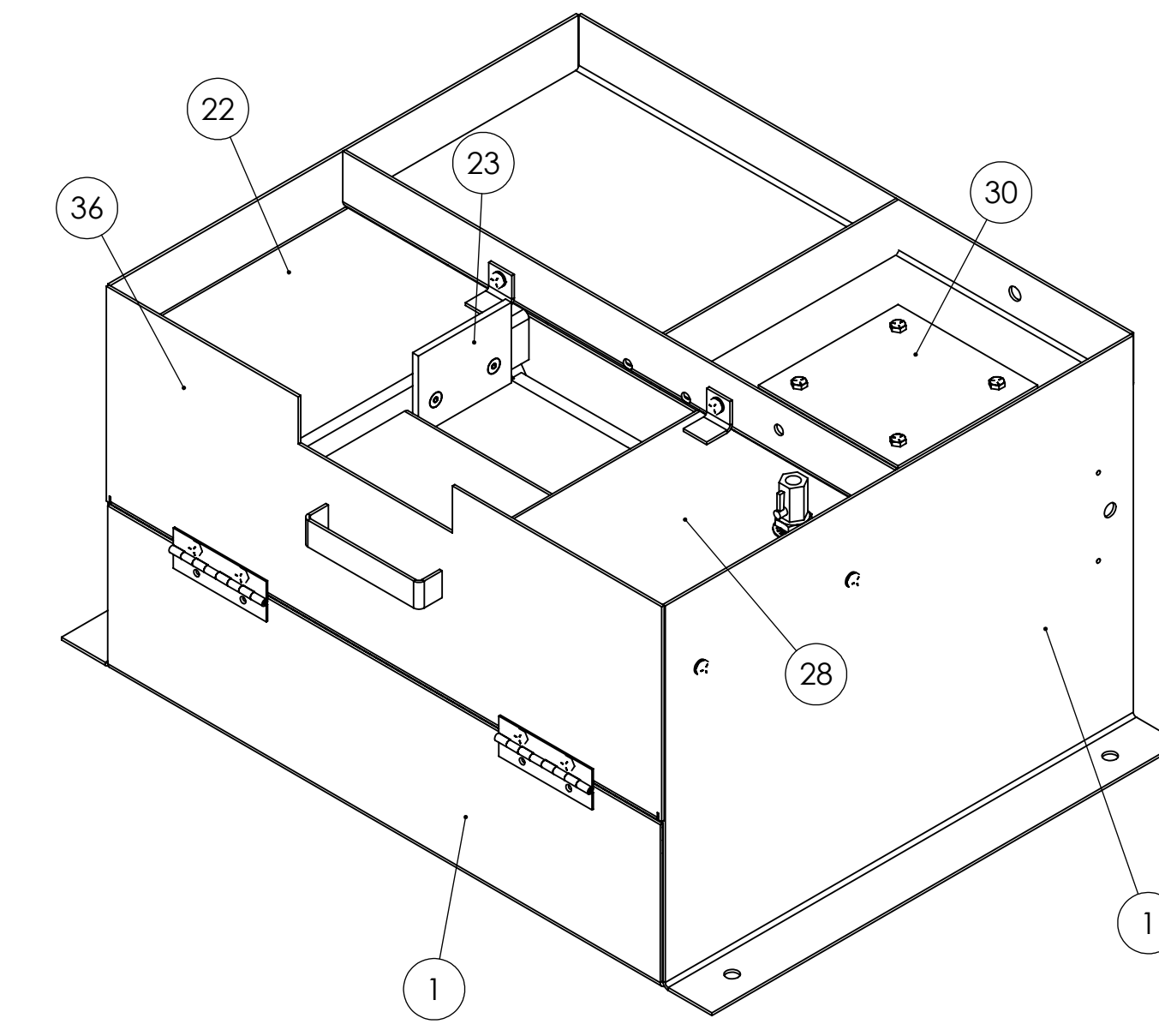


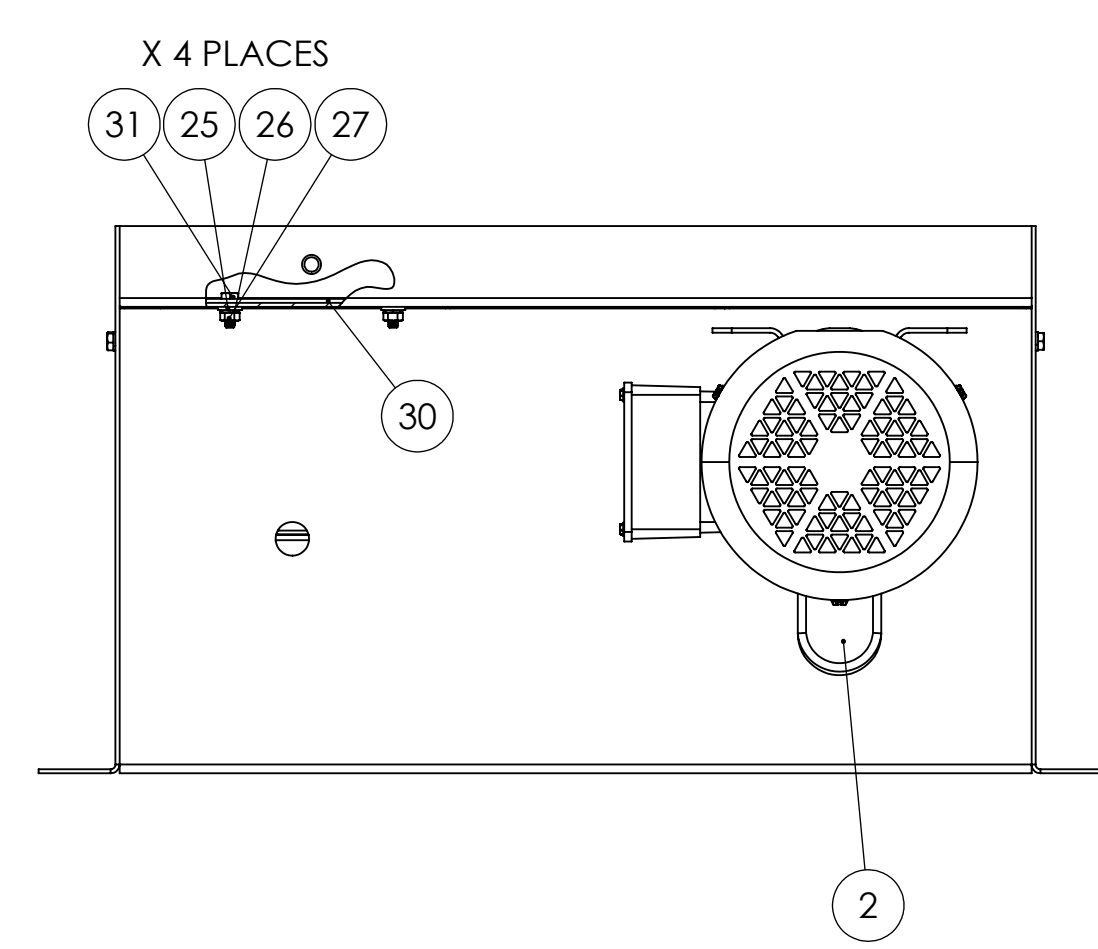
SECTION D-D
SCALE 1:2



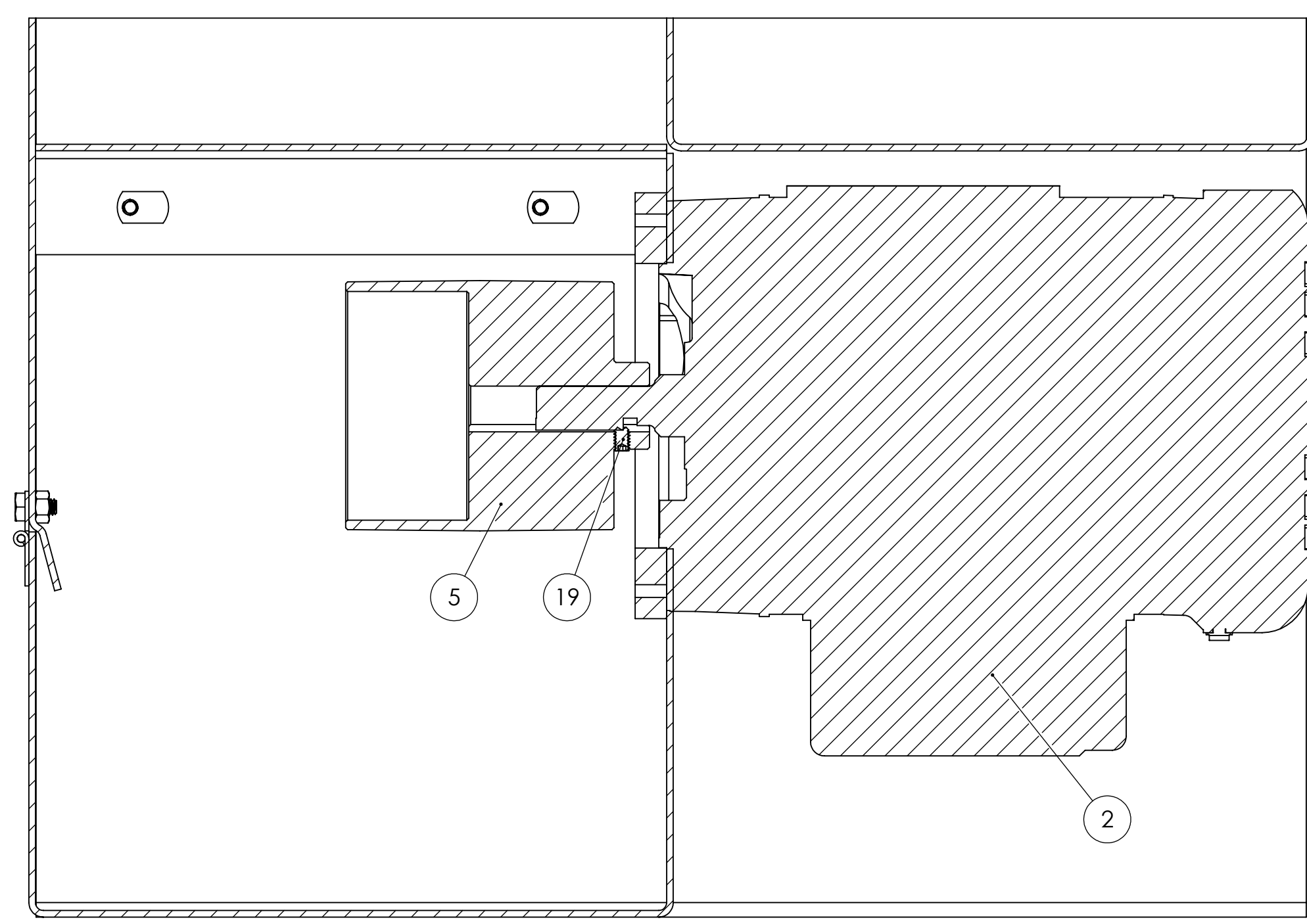
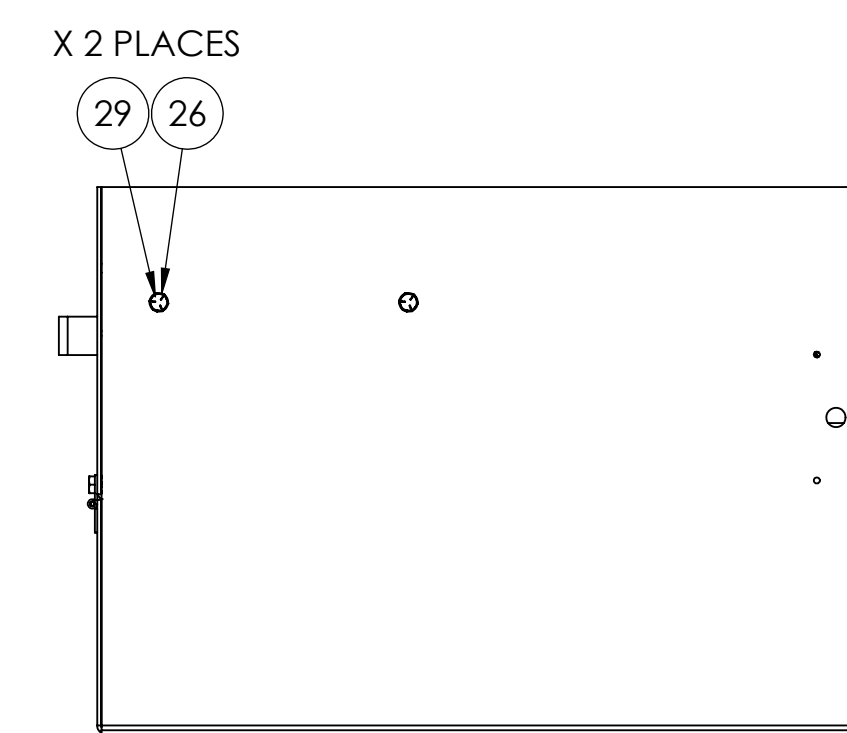
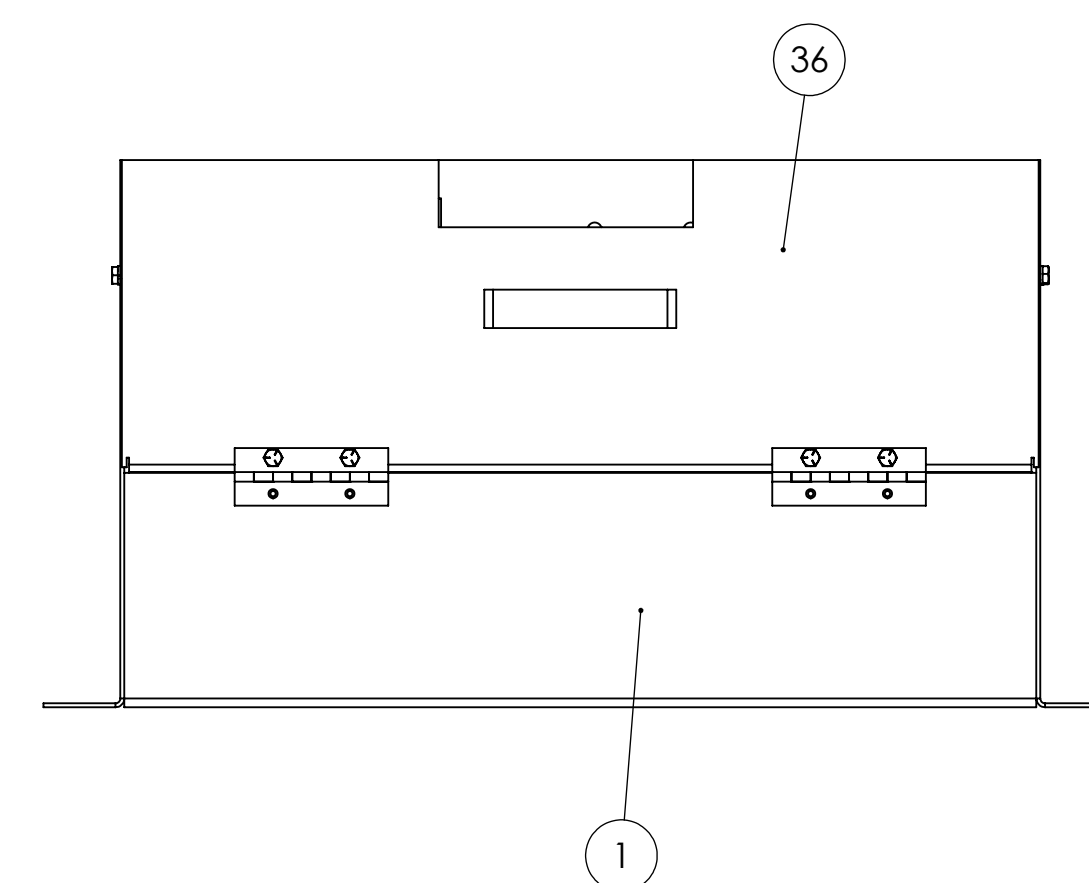
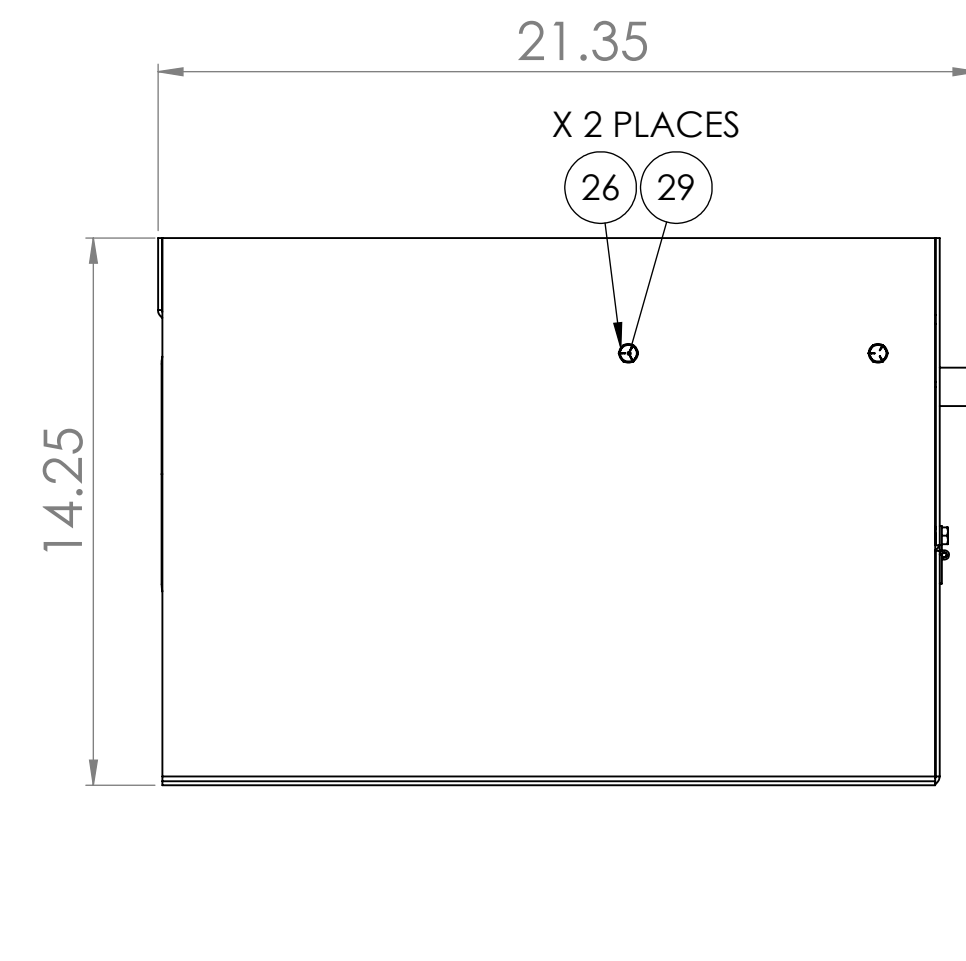
TOP VIEW



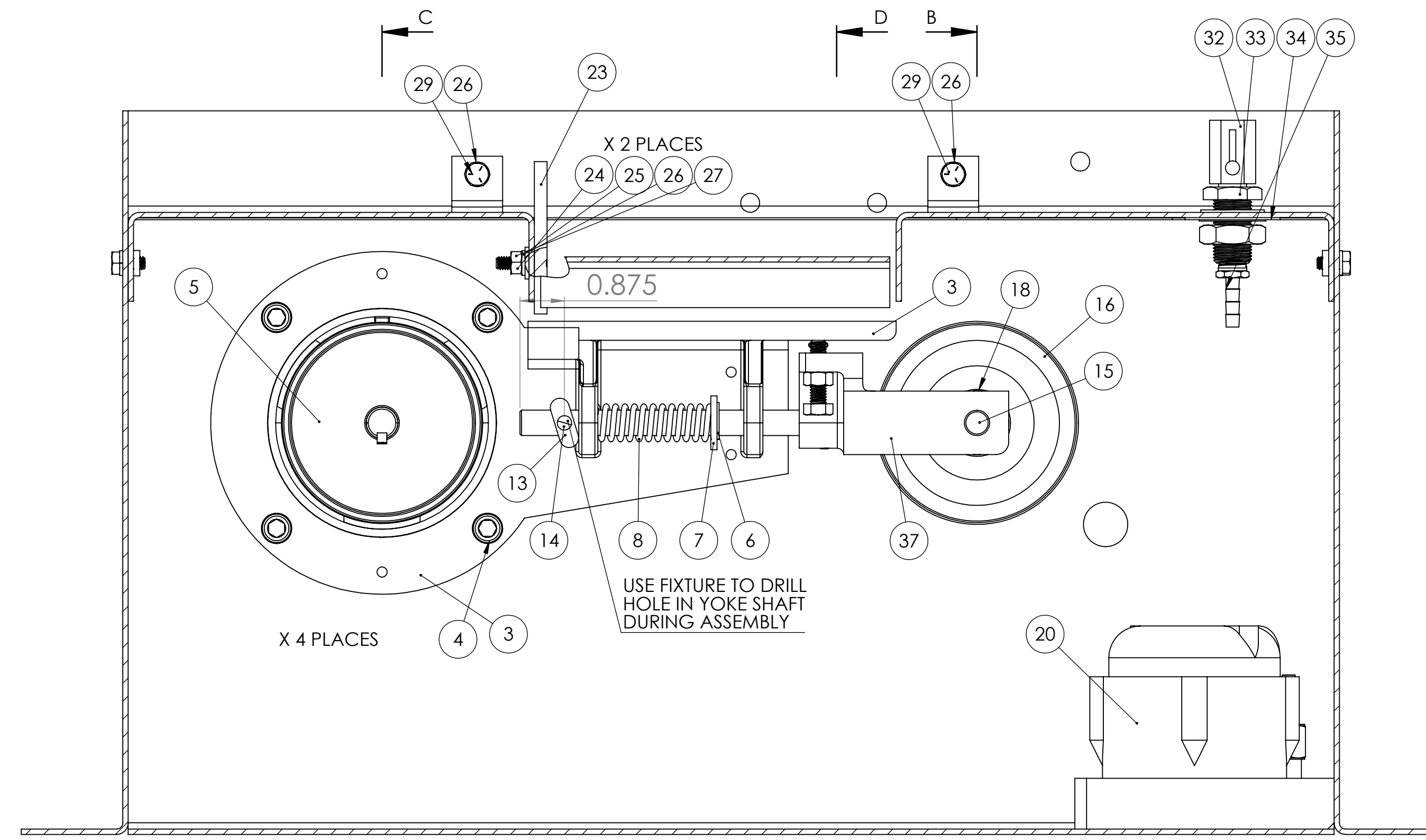
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	050-048	BASE FOR S4SWB	1
2	486-011	1/2H MOTOR FOR DS10, 2FSM-1725, S4S-1725, S4SWB	1
3	291-002	CAST IRON FRAME WITH PLATEN FOR S4, S4S, DS10-4	1
4	SHCA037012	3/8-16 X 3/4 SHCS	4
5	560-005	PULLEY, DRIVE (ALUMINUM) FOR S4, S4S, S460D	1
6	EERR0.5	EERR1/2 1/2" E RETAINING RING	2
7	UFWZ050	1/2 USS F/W Z	1
8	697-010	SPRING, TENSION FOR S4 SANDERS	1
9	HHC5031020	5/16-18 X 1-1/4 HHC GR 5 Z	1
10	FHN5031	5/16-18 FHN GR5 ZINC	1
11	697-011	TRACKING SPRING FOR S4	1
12	CRMZ010024	10-24 X 1-1/2 COMBO ROUND M/S Z	1
13	129-008	CAM FOR S4 TENSION SHAFT	1
14	RUD007008	#7 X 1/2 RD U-DRIVE SCREW Z	1
15	701-008	SPINDLE, IDLER FOR S4, S460 SANDERS	1
16	560-006	IDLER PULLEY S4 W BEARINGS FOR S4S AND S460	1
17	123-003	COLLAR FOR S4	1
18	SSKA010004	10-24 X 1/4 SOC SET KNURL PT	1
19	SSKA025006	1/4-20 X 3/8 SOC SET KNURL PT.	1
20	486-050	SUBMERSIBLE PUMP FOR KVF3 S4SWB1P939-0	1
21	BF22	BF22 HOSE BARB 1/4H X 1/4 FP	1
22	050-048A	S4SWB LOWER GUARD ASSEMBLY	1
23	050-048WORKTABLE	WORK TABLE FOR S4SWB	1
24	FSCA025016	1/4-20 X 1 FSHCS	2
25	UFWZ025	1/4 USS F/W Z	6
26	SLWZ025	1/4 SPLIT L/W Z	12
27	FHN5025	1/4-20 FHN GR5 Z	10
28	050-048B	S4SWB UPPER GUARD ASSEMBLY	1
29	HHC5025008	1/4-20 X 1/2 HHC GR5 Z	10
30	050-048-G	TOP DECK ACCESS PLATE FOR S4SWB BASE	1
31	HHC5025012	1/4-20 X 3/4 HHC GR5 Z	4
32	S35BZ0	S35BZ0 MINIATURE BALL VALVE 1/4 M X F	1
33	W05465	W05465 AIR BRAKE BULKHEAD COUPLING 1/4	1
34	TB3703	TB 3703 1 X 1/2 REDUCING WASHER	1
35	BN22	BN22 DX HOSE BARB 1/4H X 1/4 MNPT	1
36	050-048DOOR	S4SWB DOOR	1
37	960-002YA	S4, S4S, S4SWB YOKE AND TENSION SHAFT ASSEMBLY	1



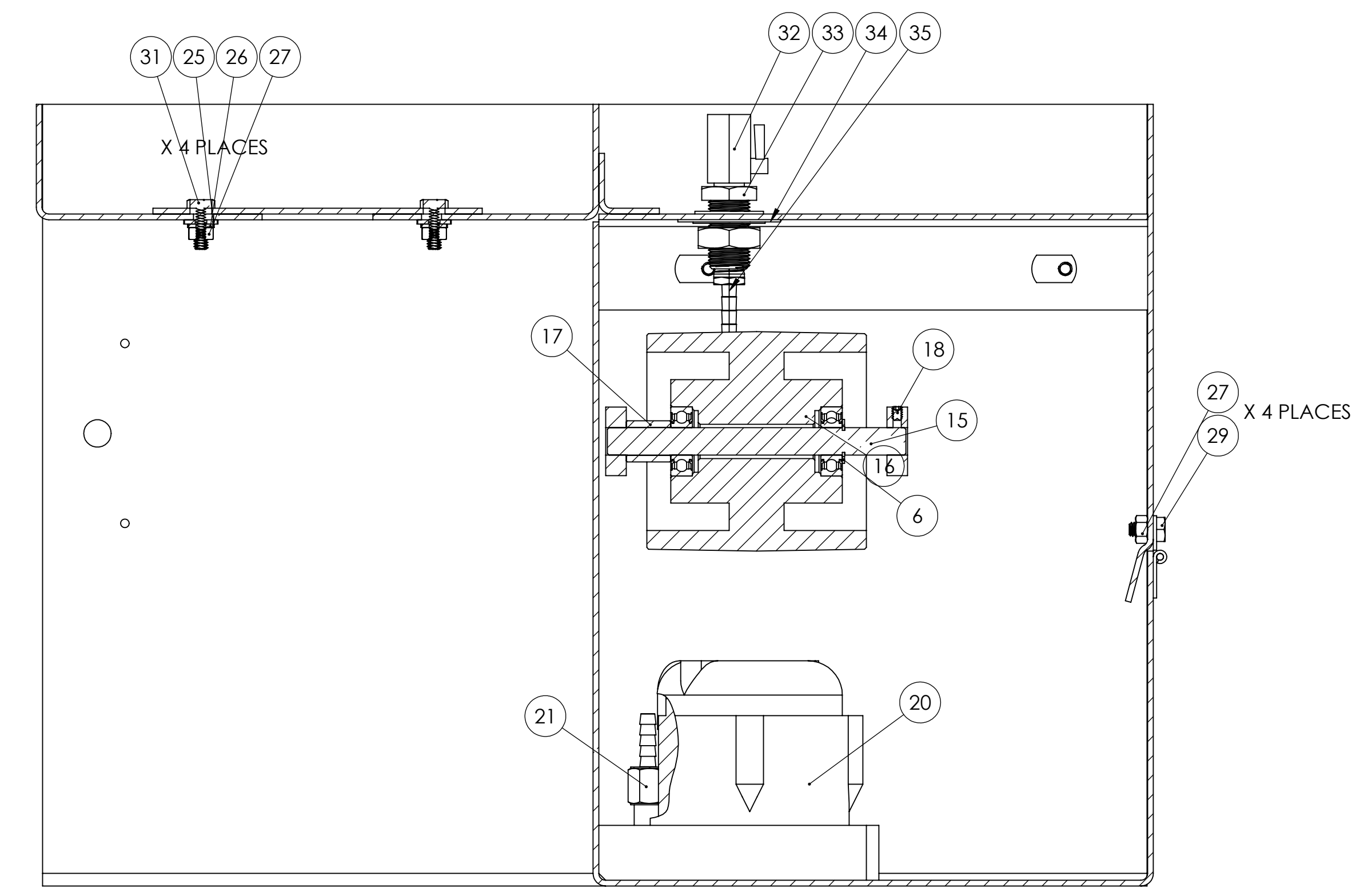
SECTION C-C
SCALE 1:2
DRIVE PULLEY INTERNAL VIEW



SECTION C-C
SCALE 1:2
DRIVE PULLEY INTERNAL VIEW



SECTION A-A
SCALE 1:2
MAIN INTERNAL VIEW



SECTION B-B
SCALE 1:2
IDLER PULLEY INTERNAL VIEW

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONS ± .005
DECIMALS ± .001
THREE PLACE DECIMAL ± .001
INTERFERENCE GEOMETRIC TOLERANCES PER ASME Y14.5

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DATE: _____
DRAWN BY: _____
CHECKED BY: _____
ENG APPR: _____
MFG APPR: _____
D.A. COMMENTS: _____

TITLE: MODEL S4SWB BENCHTOP BELT SANDER
SIZE: DWG. NO. E S4SWB
SCALE: 1:5 WEIGHT: _____
REV: _____
SHEET 1 OF 1