



Kalamazoo Industries S4SWB Wet Belt Sander Maintenance Checklist

Daily Maintenance

- Inspect belt for wear, tears, or fraying
- Check belt tracking and tension
- Ensure coolant system is functioning properly
- Clean coolant reservoir and check fluid level
- Wipe down machine surfaces to remove dust and debris
- Check for unusual noises or vibrations during operation

Weekly Maintenance

- Inspect electrical connections for signs of wear or corrosion
- Check motor for overheating or irregular sounds
- Clean and inspect belt pulleys
- Flush and refill coolant system if needed
- Inspect guards and covers for secure fit

Monthly Maintenance

- Inspect and clean internal components
- Check alignment of sanding belt and platen
- Replace worn sanding belts
- Drain and clean coolant tank thoroughly
- Inspect bearings and replace if noisy or loose
- Check frame and structure for cracks or fatigue
- Perform full operational test and document results

Annual Maintenance

- Replace coolant hoses and fittings if brittle or leaking
- Conduct full electrical inspection
- Schedule professional service or calibration if needed
- Review and update maintenance procedures

