

KALAMAZOO **INDUSTRIES, INC.**

S460W Wet Sander Maintenance

Checklist

Daily Maintenance

- Inspect belt for wear or damage and replace if necessary.
- Check coolant level in the 10-gallon tank and refill if low.
- Clean the work area and remove any metal shavings or debris.
- Ensure the belt is tracking properly and adjust if needed.
- Inspect the platen and work table for wear or damage.
- Verify that the magnetic controls and start/stop are functioning properly.
- Check, tight and or replace v-belts if necessary.

Weekly Maintenance

- Drain and clean the coolant tank; refill with fresh coolant.
- Inspect and clean the coolant nozzle and ball valve.
- Inspect electrical connections for signs of wear or corrosion.
- Check, tight and or replace v-belts if necessary.
- Check the coolant level in the 10-gallon tank and refill if low. Follow the coolant manufacturer's recommendations for when to replace the coolant.

Monthly Maintenance

- Inspect the motor and drive components for unusual noise or vibration.
- Check the condition of the steel platen and replace if worn.
- Test the start/stop buttons and magnetic controls.
- Verify the alignment of the worktable and adjust if needed.
- Check, tight and or replace v-belts if necessary.