



Kalamazoo S460V Belt Sander Maintenance Checklist

This maintenance checklist helps to ensure the safe and efficient operation of the Kalamazoo Industries S460V vertical belt sander. Routine maintenance helps extend the life of the equipment and ensures compliance with safety standards.

Daily Maintenance Tasks

- Inspect sanding belt for wear, damage, or misalignment.
- Check tracking adjustment and ensure the belt runs true.
- Clean dust and debris from machine surfaces and work area.
- Ensure power cord and plug are in good condition.
- Check for unusual noises or vibrations during operation.

Weekly Maintenance Tasks

- Inspect and tighten all bolts, screws, and fasteners.
- Inspect platen and worktable for wear or damage.
- Clean and inspect motor vents for proper airflow.
- Evaluate motor performance and check for overheating.
- Inspect drive pulley and belt alignment.

Monthly Maintenance Tasks

- Perform a full inspection of the electrical system.
- Check and clean internal components and housing.
- Review maintenance logs and address any recurring issues.
- Replace worn or damaged parts, as necessary.

Safety Checks

- Ensure all guards and shields are securely in place.
- Verify that the machine is properly grounded.
- Check for frayed wires or exposed electrical components.
- Confirm that warning labels and instructions are legible.