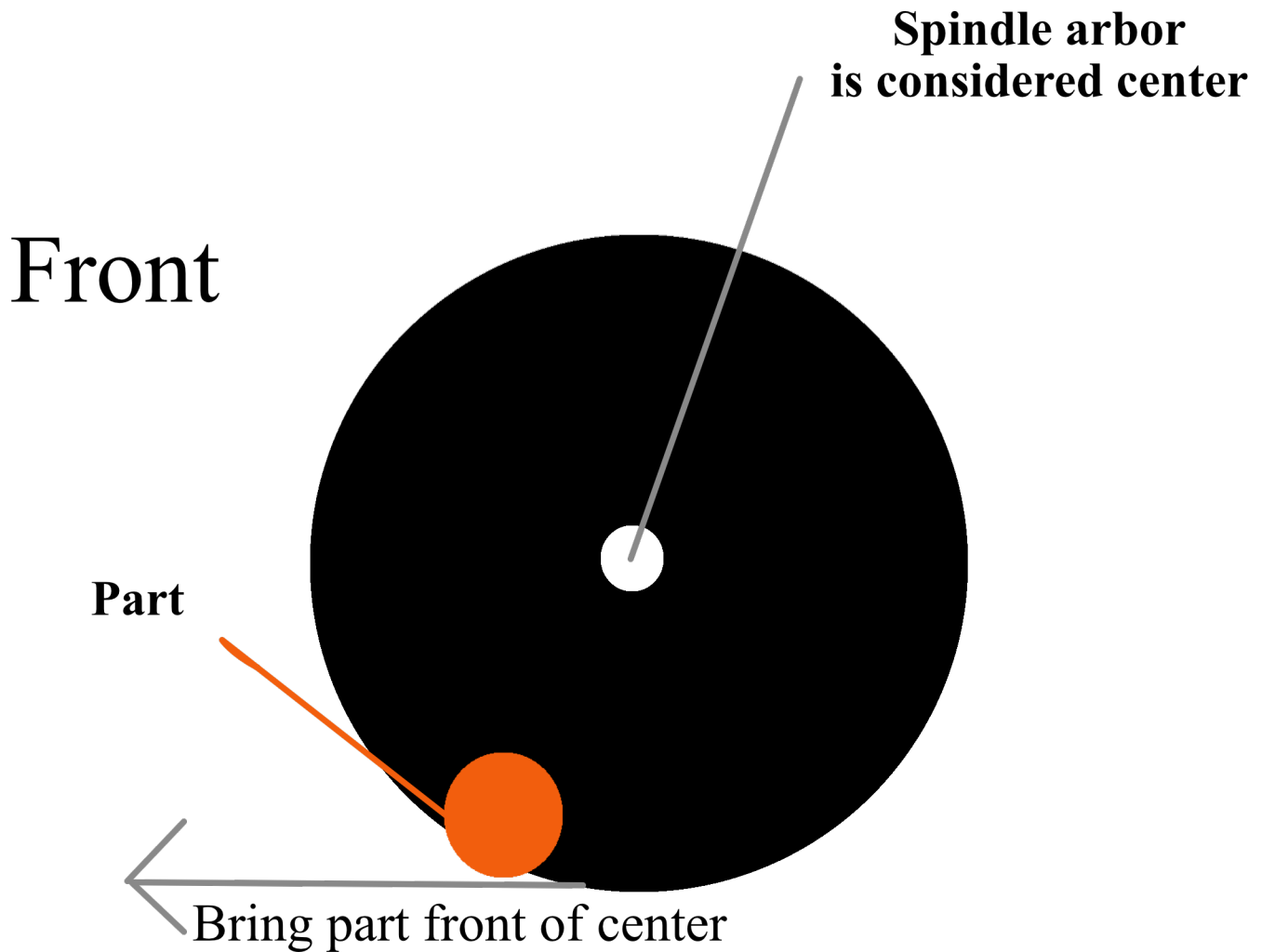


# Part Placement Tip



When cutting remember to bring your part at least .25" up to .50" from center to keep the blade from jumping when it comes into contact with the part and will improve cut quality.  
(Some experimenting will need to be done).