



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	DCV-6	DCV-6 DUST COLLECTOR	1
2	041-083A	BRACE FOR KS690HV	3
3	291-045	MAIN FRAME FOR KS690 SANDER	1
4	486-001A	5 HP MOTOR FOR FOR KS390-490-690HV	1
5	HHC5037020	3/8-16 X 1-1/4 HHCS GR5 Z	4
6	SLW2037	3/8 SPLIT L/W Z	5
7	699-049	KS690 FRAME SPACER	1
8	291-018	CAST IRON FRAME FOR S460 DRY SANDERS	1
9	HHC5031032	5/16-18 X 2 HHCS GR5 Z	4
10	SLW2031	5/16 SPLIT L/W Z	12
11	UFW2031	5/16 USS F/W Z	9
12	960-021	YOKE AND SHAFT ASSEMBLY FOR KS690 SANDER	1
13	SSKA031006	1/4-18 X 3/8 SOC SET KNURL PT.	1
14	701-054	SPINDLE IDLER FOR KS690 SANDER	1
15	936-022	WHEEL CONTACT FOR KS690 SANDERS	1
16	123-016	S6 IDLER PULLEY LOCK COLLAR	1
17	SSKA025004	1/4-20 X 1/4 SOC SET KNURL PT.	1
18	699-033	SPACER, IDLER WHEEL FOR KS690	1
19	HHT5031032	5/16-18X2 HEX HEAD TAP BOLT GR5 ZINC	1
20	BWWW031	5/16 BOWED SPRING WASHER 21/64	1
21	455-003	TENSION RELEASE LEVER FOR S6	1
22	STN2031	5/16-18 STOVER LOCK NUT ZINC-WAX	1
23	697-024	S6 BELT TENSION SPRING	1
24	ROLA025024	1/4 X 1-1/2 ROLL PIN	1
25	560-062	ALUMINIUM DRIVE WHEEL FOR KS690 SERIES SANDERS	1
26	049-074	P1 X 1-1/8 SPLIT TAPER BUSHING	1
27	041-061	BRACKET, PLATEN SUPPORT FOR KS690	2
28	HHC5031016	5/16-18 X 1 HHCS GR5 Z	2
29	563-036	PLATEN FOR KS690 SANDERS	1
30	FSCA031016	5/16-18 X 1 FS HCS	2
31	053-009	TRACKING BLOCK- 5/16 THREADED HOLE	1
32	053-009B	TRACKING BLOCK- 1/2-13 THREADED HOLE	1
33	SHCA025012	1/4-20 X 3/4 SHCS	4
34	SPPA050020	1/2-13 X 1-1/4 SPRING PLUNGER W BROWN DELRIN NOSE ALLOY	1
35	FJNZ050	1/2-13 F H JAM NUT Z	1
36	HHC5031020	5/16-18 X 1-1/4 HHCS GR 5 Z	1
37	FHN5031	5/16-18 FHN GR5 ZINC	5
38	291-045BACKPANEL	KS690 MAIN FRAME REAR GUARD PANEL	1
39	291-045TOPBACK	KS690 MAIN FRAME TOP REAR GUARD	1
40	HHC5025008	1/4-20 X 1/2 HHCS GR5 Z	7
41	SLW2025	1/4 SPLIT L/W Z	9
42	829-062	TABLE, GUARD FOR KS690 SANDER	1
43	291-045DOOR	KS690 MAIN FRAME DOOR	1
44	BSCA025008	1/4-20 X 1/2 BSHCS	6
45	829-062A	KS690 PLATEN TOP GUARD COVER	1
46	HHC5037016	3/8-16 X 1 HHCS GR5 Z	3
47	342-146	IDLER WHEEL GUARD, FOR KS690HV GRINDER	1
48	455-014	ARM FOR KS390, KS490 WORK TABLE	1
49	829-042	TABLE, WORK FOR KS690 GRINDER	1
50	HHC5025012	1/4-20 X 3/4 HHCS GR5 Z	2
51	UFW2025	1/4 USS F/W Z	2
52	UFW2037	3/8 USS F/W Z	1
53	291-045ANGLEIRON	BRACKET FOR KS390HV, KS490HV, KS690HV MAIN FRAME	1
54	291-045BLOCK	LATCH MOUNTING BLOCK FOR KS390HV, KS490HV, KS690HV MAIN FRAME	1
55	041-117	SWITCH BRACKET TO MOUNT MAGNETIC SWITCH ON TO A KS390, KS490, KS690 - SHP	1
56	HHC5031012	5/16-18 X 3/4 HHCS GR5 Z	4
57	170-001	BALL CATCH-DOOR LATCH FOR MACHINE PANELS AND ENCLOSURES	1

PLEASE REFER TO DCV-6 DRAWING FOR ADDITIONAL DETAILS REGARDING THE DCV-6 DUST COLLECTOR.

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONS ± .005
ANGULAR ± .0315
DECIMALS ± .005
THREE PLACE DECIMAL ± .0005

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DATE: _____
DRAWN BY: _____
CHECKED BY: _____
ENG APPR: _____
MFG APPR: _____
D.A.
COMMENTS:

TITLE: **KS690 HORIZONTAL VACUUM**

SIZE: DWG. NO. **E** KS690HV
SCALE: 1:5 WEIGHT: _____ SHEET 1 OF 1

APPROVALS:
NEXT ASSY: _____
USED ON: _____
FINISH: _____
DO NOT SCALE DRAWING