

KALAMAZOO

INDUSTRIES, INC.

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K20FS Foundry Saw Maintenance Checklist

Daily Maintenance

- **Inspect the Blade:** Check for wear or damage and replace if necessary.
- **Clean the Cutting Area:** Remove any metal debris or dust.
- **Check Blade Guard:** Ensure it is properly secured.
- **Inspect Electrical Connections:** Look for any signs of wear or damage.

Weekly Maintenance

- **Check Blade Alignment:** Adjust if necessary.
- **Inspect Motor:** Ensure it runs smoothly without unusual noises.
- **Inspect V-Belts:** Check for tension and signs of wear; replace if frayed or loose.
- **Check Electrical Connections:** Look for signs of corrosion or looseness.
- **Tighten Bolts and Screws:** Ensure they have not loosened due to vibration.

Monthly Maintenance

- **Full Motor Inspection:** Check for signs of overheating or unusual wear.
- **Inspect Safety Guards and Stops:** Replace any worn or faulty components.

Additional Tips

- **Keep the Machine Clean:** Regularly clean the machine and surrounding area to prevent abrasive dust buildup.
- **Monitor Performance:** Pay attention to any changes in performance or unusual noises and address them promptly.

This checklist should help keep your K20FS running smoothly and efficiently.