



## 7. Maintenance

### 7.1 Daily Maintenance

- Clean chips and debris from the machine after each use
- Inspect the blade for damage or wear
- Verify blade guard operation
- Check vise operation and tighten if necessary

### 7.2 Weekly Maintenance

- Inspect V-belts for wear, cracks, or proper tension
- Check all fasteners for tightness

### 7.3 Monthly Maintenance

- Inspect bearings for noise or rough operation
- Clean and inspect electrical connections
- Verify motor mounting hardware is secure
- Inspect trunnion pin for wear

### 7.4 Blade Replacement

Replace blades when they show signs of dullness (increased cutting time, rough cuts, excessive heat), visible damage, or missing teeth. Follow the blade installation procedure in Section 5.4.