



Preventive Maintenance

Daily:

- Inspect abrasive belt for wear, damage, or loading; replace if necessary.
- Check belt tracking and tension before operation.
- Ensure all guards and covers are securely in place.
- Clean dust and debris from around the grinder, pulleys, and motor vents.
- Verify on/off switch operates properly.

Weekly:

- Inspect contact wheel, idler wheel, and drive pulley for wear or buildup; clean as needed.
- Check fasteners and mounting bolts to ensure the machine is securely tightened.
- Inspect electrical cord and connections for signs of wear or damage.
- Confirm belt alignment and tracking knob function smoothly.

Monthly:

- Inspect motor ventilation openings and clean thoroughly to prevent overheating.
- Examine machine frame and stand for signs of vibration fatigue or loose hardware.
- Check overall grinder performance for unusual noise or vibration and address issues promptly.

General Tips:

- Always disconnect power before performing maintenance.
- Use only recommended replacement belts and parts.
- Keep maintenance records to track performance and part replacement intervals.