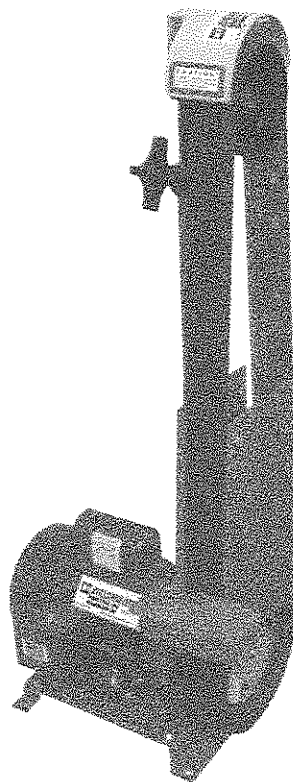


INSTRUCTION MANUAL

Model:
2FS72M



**KALAMAZOO
INDUSTRIES, INC.**

6856 East K Avenue

Kalamazoo, MI 49048

269-382-2050 PH

269-382-0790 FAX

www.kalamazooindustries.com

CE

1SMM8-02

WARRANTY

All products are guaranteed for a period of one year to the original purchaser, against defects in material workmanship under normal use. Electric motors are warranted by the motor manufacturer and will be repaired by the nearest motor repair station. If non-repairable, they will be replaced by Kalamazoo Industries. Please call for instructions 269-382-2050.

RETURN POLICY

Authorization must be obtained before returning merchandise. Please call our customer service department for a return authorization number at 269-382-2050. Please include with your return a copy of your invoice or packing slip. Materials must be sent back prepaid. (Unless otherwise indicated). All returns will be subject to a 10% restocking charge. No returns will be accepted after one year of invoice date.

BELT SANDER SAFETY

- READ THE OPERATING INSTRUCTIONS BEFORE RUNNING MACHINE.
- ALWAYS WEAR SAFETY GLASSES OR A FULL FACE SHIELD FOR PROTECTION.
- KEEPS HANDS CLEAR OF THE SANDING AREA.
- NEVER WEAR GLOVES OR LOOSE FITTING CLOTHES WHEN OPERATING THIS MACHINE.
- ALWAYS KEEP HAIR TIED BACK OR COVERED.
- LET MACHINE ROTATION COME TO A FULL STOP BEFORE CHANGING BELT.
- KEEP SAFETY GUARDS IN PLACE. DO NOT ALTER GUARDS OR MACHINE IN ANY WAY. ANY ALTERATIONS TO GUARDS OR MACHINE COULD CAUSE SERIOUS INJURY.
- ALL BELT SANDERS SHOULD BE OPERATED IN A WELL-VENTILATED AREA. THE DUST CREATED WHEN SOME MATERIALS ARE SANDED CAN BE HARMFUL. DUST MASKS ARE RECOMMENDED AS A PRACTICAL MEANS OF MINIMIZING DUST INHALATION. FUMES FROM OTHER SOURCES CAN ALSO CAUSE FIRES WHEN IN CONTACT WITH SANDING SPARKS.
- SPARKS CREATED BY SANDING SHOULD BE DIRECTED DOWNWARD AND AWAY FROM THE FACE AND BODY. DO NOT GRIND NEAR FLAMMABLE MATERIAL.
- ELECTRIC SANDING MACHINES ARE NOT INTENDED FOR USE IN OR NEAR WATER. THIS INCLUDES AN OPERATOR STANDING ON A WET FLOOR OR WORKING AROUND CONTAINERS OF WATER OR OTHER CONDUCTIVE LIQUIDS.

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WARNING!
TO REDUCE THE RISK OF FIRE OR SHOCK HAZARD,
DO NOT EXPOSE THIS EQUIPMENT TO RAIN, ANY LIQUID OR MOISTURE.

INSPECTION

If these goods are damaged in transit, the DELIVERING TRANSPORTATION COMPANY is required by law to make notation of damages on the freight bill. If in your opinion, there may be concealed damage, they are required to make an inspection after goods are unpacked. Transportation rates are made in proportion to damage. Therefore, the carrier and NOT the shipper should be charged with any loss or damage. Any claim should be filed with the delivering Transportation Company. PLEASE DO NOT RETURN GOODS TO US WITHOUT OUR RGA NUMBER AND SHIPPING INSTRUCTIONS. See back page for Return Policy and Warranty.

Read Operating Instructions and Precautions before using this equipment

OPERATING INSTRUCTIONS

1. Disconnect power before making any adjustments.
2. Abrasive belt rotation is counter-clockwise. If the abrasive belt is lap spliced be sure of correct rotation. Butt spliced belts are bi-directional.
3. Belt tension is pre-set with internal spring 6. No belt tension adjustment is needed.
4. Belt changing - To change belt disconnect power, loosen tracking knob 11, compress spring belt tension manually on idler shaft 1. Remove belt and replace with new belt.
5. Belt tracking - With power disconnected rotate belt by hand to center or "track" sanding belt. Loosen knob 11 and rotate collar 12 left or right to turn idler shaft 5 to "track" the belt. Re-lock knob 11 to lock in belt tracking. Close OSHA guard.
6. Always keep the work table 10 within 1/8" of sanding belt. This will avoid pinching material between sanding belt and platen.
7. Examine the abrasive belt carefully before use. Never use an abrasive belt with a nicked or cut edge, crease or handling damage.
8. If you are using a dust collector, bags should be emptied frequently during use to maintain efficiency and prevent buildup of combustible materials.

PRECAUTIONS

1. Always wear safety glasses.
2. Keep long hair tied back or covered and never wear loose fitting clothing near a running machine.
3. Additional precautions may be necessary when grinding materials that are flammable or have other hazardous properties. Consult manufacturer of materials for safe grinding and handling.

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Belt tracking
knob. Release,
Twist to track
belt, tighten
to maintain
tracking.

2FS72M

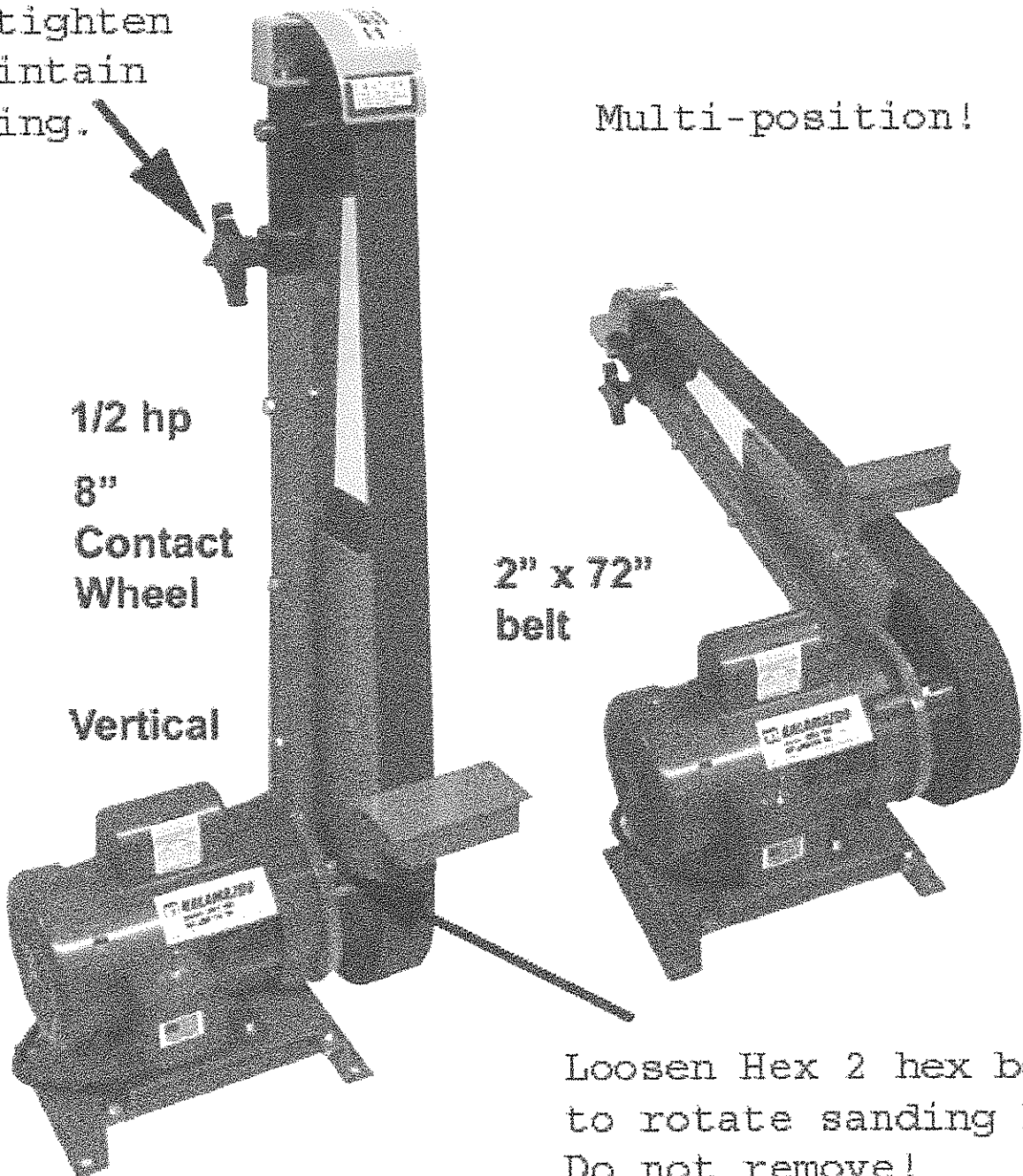
Multi-position!

1/2 hp

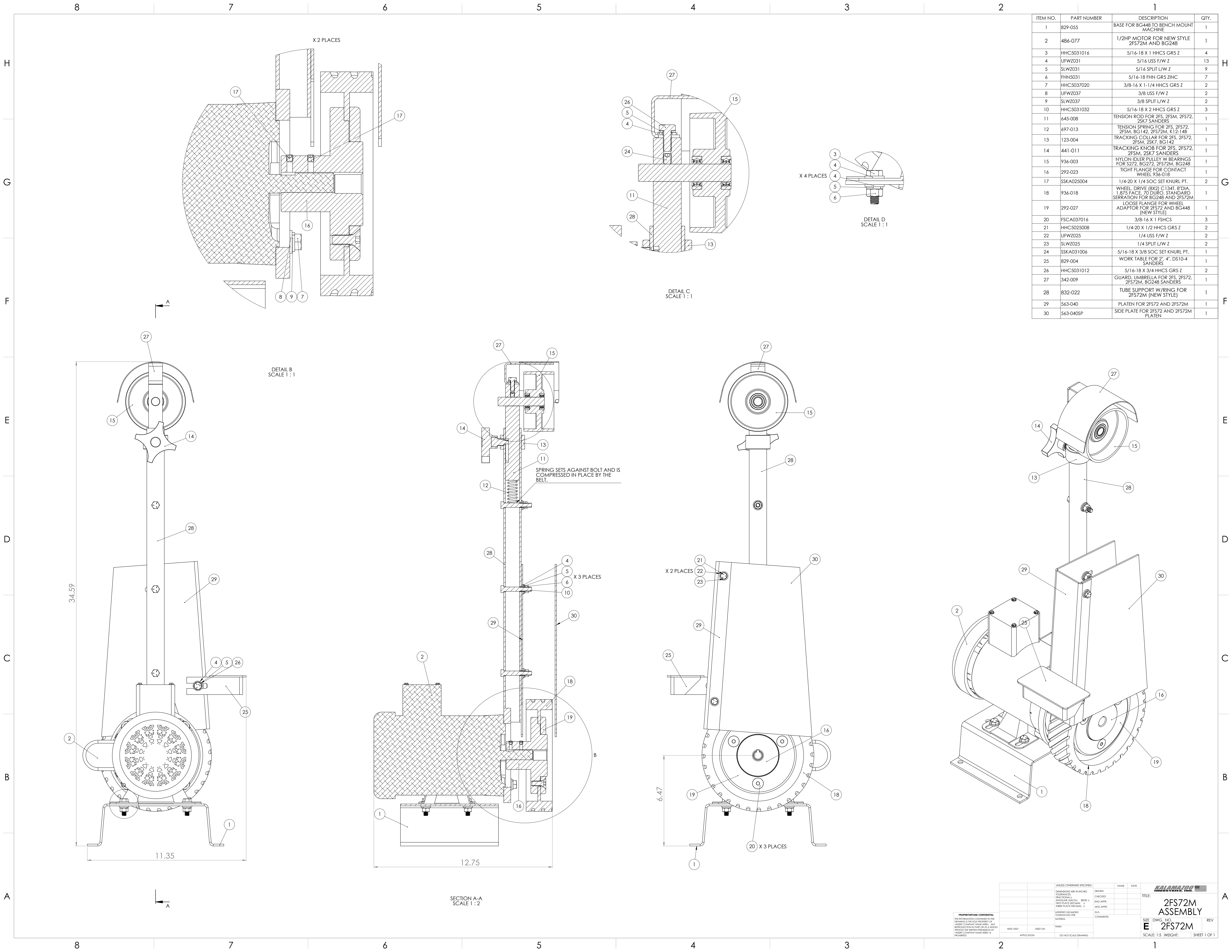
8"
Contact
Wheel

Vertical

2" x 72"
belt



Loosen Hex 2 hex bolts
to rotate sanding head.
Do not remove!



| ITEM NO. | PART NUMBER | DESCRIPTION | QTY. |
|----------|-------------|--|------|
| 1 | 829-055 | BASE FOR BG448 TO BENCH MOUNT MACHINE | 1 |
| 2 | 486-077 | 1/2HP MOTOR FOR NEW STYLE 2FS72M AND BG248 | 1 |
| 3 | HHCS031016 | 5/16-18 X 1 HHCS GR5 Z | 4 |
| 4 | UFWZ031 | 5/16 USS F/W Z | 13 |
| 5 | SLWZ031 | 5/16 SPLIT L/W Z | 9 |
| 6 | FHN5031 | 5/16-18 FHN GR5 ZINC | 7 |
| 7 | HHCS037020 | 3/8-16 X 1-1/4 HHCS GR5 Z | 2 |
| 8 | UFWZ037 | 3/8 USS F/W Z | 2 |
| 9 | SLWZ037 | 3/8 SPLIT L/W Z | 2 |
| 10 | HHCS031032 | 5/16-18 X 2 HHCS GR5 Z | 3 |
| 11 | 645-008 | TENSION ROD FOR 2FS, 2FSM, 2FS72, 2SK7 SANDERS | 1 |
| 12 | 697-013 | TENSION SPRING FOR 2FS, 2FS72, 2FSM, BG142, 2FS72M, K12-148 | 1 |
| 13 | 123-004 | TRACKING COLLAR FOR 2FS, 2FS72, 2FSM, 2SK7, BG142 | 1 |
| 14 | 441-011 | TRACKING KNOB FOR 2FS, 2FS72, 2FSM, 2SK7 SANDERS | 1 |
| 15 | 936-003 | NYLON IDLER PULLEY W BEARINGS FOR S272, BG272, 2FS72M, BG248 | 1 |
| 16 | 292-023 | TIGHT FLANGE FOR CONTACT WHEEL 936-018 | 1 |
| 17 | SSKA025004 | 1/4-20 X 1/4 SOC SET KNURL PT. | 2 |
| 18 | 936-018 | WHEEL DRIVE (8X2) C134T, 8"DIA, 1.875 FACE, 70 DURO, STANDARD SERRATION FOR BG248 AND 2FS72M | 1 |
| 19 | 292-027 | LOOSE FLANGE FOR WHEEL ADAPTOR FOR 2FS72 AND BG448 (NEW STYLE) | 1 |
| 20 | FSCA037016 | 3/8-16 X 1 FSHCS | 3 |
| 21 | HHCS025008 | 1/4-20 X 1/2 HHCS GR5 Z | 2 |
| 22 | UFWZ025 | 1/4 USS F/W Z | 2 |
| 23 | SLWZ025 | 1/4 SPLIT L/W Z | 2 |
| 24 | SSKA031006 | 5/16-18 X 3/8 SOC SET KNURL PT. | 1 |
| 25 | 829-004 | WORK TABLE FOR 2", 4", DS10-4 SANDERS | 1 |
| 26 | HHCS031012 | 5/16-18 X 3/4 HHCS GR5 Z | 2 |
| 27 | 342-009 | GUARD, UMBRELLA FOR 2FS, 2FS72, 2FS72M, BG248 SANDERS | 1 |
| 28 | 832-022 | TUBE SUPPORT W/RING FOR 2FS72M (NEW STYLE) | 1 |
| 29 | 563-040 | PLATEN FOR 2FS72 AND 2FS72M | 1 |
| 30 | 563-040SP | SIDE PLATE FOR 2FS72 AND 2FS72M PLATEN | 1 |

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|---|--|--|--------------|---|