



Maintenance Checklist for the Kalamazoo 2FS 2 x 48 Inch Sander (less motor)

Inspect Belt Condition

- Check for wear, fraying, or tears on the 2" x 48" belt. Replace if damaged.
- Ensure the belt tension is optimal and adjust if necessary.

Clean and Adjust the Contact Wheel

- Wipe down the 5" contact wheel to remove dust and debris.
- Check for wear on the wheel surface and replace if needed to maintain optimal contact.

Examine the Platen Surface

- Inspect the platen for flatness and clean any residue. Ensure it is secure.
- Adjust or replace the platen if it's uneven or heavily worn.

Check V-Belt (if applicable)

- Inspect V-belts for wear and proper alignment.
- Replace if worn or if it shows signs of cracking.

Verify Table Tilt Adjustment

- Test the table tilt mechanism, ensuring it moves freely between angles.
- Tighten any loose screws or bolts.

Inspect Mounting Bolts

- Check and tighten all bolts securing the sander to the workbench or stand.

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Test Vertical/Horizontal Position Adjustments

- Confirm the sander smoothly adjusts from vertical to horizontal positions without resistance.

Dust and Debris Clean-Up

- Wipe down the sander after each use to prevent dust build-up.
- Clean any accumulated dust from hard-to-reach areas.

Regular maintenance ensures optimal performance and prolongs the life of the Kalamazoo 2FS Sander.